

## Using IMAC 200s with MIUs

*This application note describes IMAC 200 functionality when used in conjunction with MIUs.*

### 1. Overview

Since IMAC's and MIU's have slightly different functionality, and the IMAC 200 is a remote terminal to provide specific remote functionality, the following is a list of functionality and the operation to expect for each.

### 2. IMAC 200 Functionality

<u>Feature</u>	<u>MIU's</u>	<u>IMAC's</u>
Assist (Help)	Can call for help reasons other than listed on MIU.	Unchanged
Defect (Scrap)	Can NOT scrap more parts than made for Job or Shift. Success and Failure logged in Operator Log. Failure is not demonstrated on either the MIU or IMAC 200.  Can Scarp for reasons other than listed on MIU.	Unchanged (Can scrap more parts than made for either Job or Shift)
Packed Parts	Can NOT pack more parts than made for Job or Shift. Success and Failure logged in Operator Log. Failure is not demonstrated on either the MIU or IMAC 200.	Unchanged (Can pack more parts than made for either Job or Shift)
Login	Employee and Oper #1 used for operator id for logging Scrap, Packed.	Unchanged
Production	Updated based upon the number of seconds listed in the registry for Mattec\Poller\MiuPollDelay.  Default is set to 2 minutes (120 seconds).	Unchanged
Quantities	Updated based upon the number of seconds listed in the registry for Mattec\Poller\MiuPollDelay.  Default is set to 2 minutes (120 seconds).	Unchanged

Cycles	Updated based upon the number of seconds listed in the registry for Mattec\Poller\MiuPollDelay.  Default is set to 2 minutes (120 seconds).	Unchanged
Stats	Updated based upon the number of seconds listed in the registry for Mattec\Poller\MiuPollDelay.  Default is set to 2 minutes (120 seconds).	Unchanged
Status	Updated based upon the number of seconds listed in the registry for Mattec\Poller\MiuPollDelay.  Default is set to 2 minutes (120 seconds).	Unchanged
%EFF	Updated based upon the number of seconds listed in the registry for Mattec\Poller\MiuPollDelay.  Default is set to 2 minutes (120 seconds).	Unchanged
Times	Updated based upon the number of seconds listed in the registry for Mattec\Poller\MiuPollDelay.  Default is set to 2 minutes (120 seconds).	Unchanged
SCHED	Updated based upon the number of seconds listed in the registry for Mattec\Poller\MiuPollDelay.  Default is set to 2 minutes (120 seconds).	Unchanged
Job, Help, Message, Production Indicators	Some indicators are refreshed manually.	Unchanged (Some indicators are refreshed manually.)
Force Down Reason	Listed as Timed Out	Unchanged